



Supplied by
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VICTORINOX

Certificate of Compliance (SN EN 10204)

Since 1884, the quality, functionality, innovation and design excellence of our products has been our first priority. This high quality awareness is reflected in our efficient quality management system that covers the production of Swiss Army Knives, Household and Professional Knives.

NSF International recognizes Victorinox as complying with NSF/ANSI 2 and all applicable requirements. Products appearing in the NSF official listing are authorized to bear the NSF mark.

Stainless knife steel for Professional and Household Knives



Material type according to SN EN ISO 8442-1: martensitic, stainless steel

Material no.	Abbreviation		C	Cr	Mo	V
	DIN	AISI	[%]	[%]	[%]	[%]
1.4034	X46Cr13	420	0.43-0.50	12.5-14.5		
1.4109	X70CrMo15	440A	0.65 0.75	14.0-16.0	0.40-0.80	
1.4110	X55CrMo14	440A	0.48-0.60	13.0-15.0	0.50-0.80	≤ 0.15
1.4419	X38CrMo14	420	0.38	14.0	0.80	

All material is checked in accordance with Inspection Certificate 3.1 according to SN EN 10204. All specifications and directives meet the requirements of the SN EN ISO 8442-1 standard.



Polymers for knife handles

The following polymers (plastic materials) are used to manufacture Kitchen, Household and Professional Knives. They meet all the provisions of the directive (EG) 1935/2004 and 10/2011 on plastic materials and articles intended to come into contact with food.

Handle made from	Standard	SwissClassic	Fibrox	Swibo®
Kitchen and Household Knives	PP	1) PP 2) TPE		
Professional Knives			PA / TPE	PA
Maximum temperature for use	80 - 100°C			80 - 90°C
Maximum temperature for use, short-term	100°C		110°C	90°C
Steam sterilisation	120°C		150°C	120°C

PP = Polypropylene / PA = Polyamide / TPE = Thermoplastic Elastomer / 1) paring knife 2) household knives